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Safety Data Sheet acc. to OSHA HCS

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1 Identification of the substance/mixture and of the company/undertaking

· Product identifier

· Trade name: 43243 (Hardman Epoweld 3243 Part A)

- **Relevant identified uses of the substance or mixture and uses advised against** No further relevant information available.
- Details of the supplier of the safety data sheet
 Manufacturer/Supplier: Royal Adhesives And Sealants, LLC
 2001 W. Washington Street
 South Bend IN 46628-2023
 Information Phone Number: 574-246-5000
- Information department: Environment protection department. • Emergency telephone number: ChemTrec: UNITED STATES 1(800)424-9300 INTERNATIONAL 703-527-3887

2 Hazards identification

· Classification of the substance or mixture



H315 Causes skin irritation.

- H319 Causes serious eye irritation.
- H317 May cause an allergic skin reaction.
- · Label elements
- · GHS label elements The product is classified and labelled according to the Globally Harmonized System (GHS).
- · Hazard pictograms



· Signal word Warning

Hazard statements

Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.

Precautionary statements

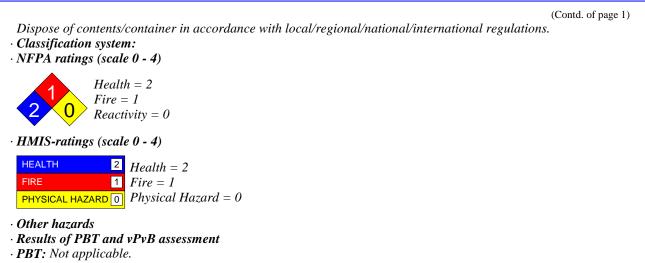
If medical advice is needed, have product container or label at hand.
Keep out of reach of children.
Read label before use.
Avoid breathing dust/fume/gas/mist/vapours/spray.
Wear protective gloves/protective clothing/eye protection/face protection.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
Specific treatment (see on this label).
Take off contaminated clothing and wash before reuse.

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· vPvB: Not applicable.

3 Composition/information on ingredients

· Chemical characterization: Mixtures

• Description: Mixture of the substances listed below with nonhazardous and Trade Secret addition(s).

· Dangerous components:

For Trade Secret information refer to 29 CFR 1910.120.

25068-38-6	Epoxy Resin	50-100%
471-34-1	calcium carbonate	25-50%
14808-60-7	Quartz (SiO2)	≤2.5%

4 First aid measures

· Description of first aid measures

• After inhalation:

Remove to fresh air. If not breathing, administer artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

• After skin contact: Immediately wash with water and soap and rinse thoroughly.

Rinse opened eye for 15 minutes under running water. If eye becomes irritated, obtain medical treatment. • *After swallowing:*

Contact a doctor, medical facility, or poison control center for advice about whether to induce vomiting. Swallowing small amounts of this product during normal handling is not likely to cause harmful effects. Swallowing large amounts may be harmful.

Seek medical treatment.

• Information for doctor:

- Most important symptoms and effects, both acute and delayed No further relevant information available.
 Indication of any immediate medical attention and special treatment needed
- No further relevant information available.

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[·] After eye contact:

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5 Firefighting measures

- · Extinguishing media
- Suitable extinguishing agents:
- CO2, extinguishing powder or water spray. Fight larger fires with water spray.
- Use fire fighting measures that suit the environment.
- · Advice for firefighters
- · Protective equipment: Protective clothing and respiratory protective device.

6 Accidental release measures

- *Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away.*
- Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- Methods and material for containment and cleaning up:
- Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Dispose of contaminated material as waste in accordance with federal state and local regulations. Ensure adequate ventilation.
- · Reference to other sections
- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

7 Handling and storage

· Handling:

· Precautions for safe handling Ensure good ventilation/exhaustion at the workplace.

- · Information about protection against explosions and fires: No special measures required.
- · Conditions for safe storage, including any incompatibilities

· Storage:

- Requirements to be met by storerooms and receptacles: Store in a cool location away from direct heat.
- Information about storage in one common storage facility: Keep away from open flames and high temperatures.
- Further information about storage conditions: Store in cool, dry conditions in well sealed receptacles.
- *Specific end use(s) No further relevant information available.*

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

471-34-1 calcium carbonate (25-50%)

- PEL 15* 5** mg/m³
- *total dust **respirable fraction
- REL $10*5**mg/m^3$
 - *total dust **respirable fraction
- TLV TLV withdrawn

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· Odor:

• Change in condition Melting point:

Boiling point:

· Flash point:

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1480	(Contd. of page (Contd. of pa
	see Quartz listing
	$0.05 * mg/m^3$
ΛĽĹ	*respirable dust; See Pocket Guide App. A
TIV	$0.025* \text{ mg/m}^3$
11.	*as respirable fraction
This if a fo airbo	tional information: product contains crystalline silica (Quartz) which is not hazardous in a wet or encapsulated state. Howeve prmula containing hazardous fillers is reduced to a respirable fraction by grinding or putting into an prne powder, the powder is considered a hazardous material. ists that were valid during the creation were used as basis.
Perso Gene Keep Imme Wash Avoid Brea Not r In the vapo	sure controls onal protective equipment (see listings below) ral protective and hygienic measures: away from foodstuffs, beverages and feed. ediately remove all soiled and contaminated clothing. hands before breaks and at the end of work. contact with the eyes and skin. thing equipment: equired. e absence of adequate ventilation, use NIOSH-certified respiratory protection for particulate matter/organ r. Comply with OSHA 29 CFR 1910.134. ection of hands:
	Protective gloves
Mate Nitril Chlor Eye p Body Emer	Nove material has to be impermeable and resistant to the product/ the substance/ the preparation. rial of gloves Ye rubber, NBR roprene rubber, CR protection: Safety glasses with side shields. protection: rgency showers and eye wash stations should be available. Protive work clothing
Phy :	sical and chemical properties
Gene Appe	mation on basic physical and chemical properties ral Information arance: rm: Liquid

Characteristic

Undetermined.

Undetermined. > $104 \ ^{\circ}C \ (> 219 \ ^{\circ}F)$

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· Auto igniting:	Product is not selfigniting.	
· Danger of explosion:	Product does not present an explosion hazard.	
\cdot Specific gravity at 20 °C (68	• F): 1.38 g/cm ³ (11.516 lbs/gal)	
· Solubility in / Miscibility with Water:	h Not miscible or difficult to mix.	
· Solvent content: Organic solvents:	0.0 %	
VOC (Per EPA 24)	N/A GMS/L	
Solids content: • Other information	100.0 % No further relevant information available.	

10 Stability and reactivity

- · Reactivity
- · Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions Strong oxidizing agents.
- *Conditions to avoid No further relevant information available.*
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: Carbon Monoxide, Carbon Dioxide, Aldehydes, acids.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · Primary irritant effect:
- on the skin: May irritate the skin.
- on the eye: May irritate the eye.
- · Sensitization: Skin Contact Sensitization possible through skin contact.
- *Additional toxicological information: Preexisting eye, skin and respiratory disorders may be aggravated by exposure to this product.*
- · Carcinogenic categories

· IARC (International Agency for Research on Cancer)

14808-60-7 Quartz (SiO2)

· NTP (National Toxicology Program)

14808-60-7 Quartz (SiO2)

12 Ecological information

· Toxicity

- Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- Mobility in soil No further relevant information available.

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· Ecotoxical effects:

- **Remark:** Toxic for fish
- · Additional ecological information:
- · General notes: At present there are no ecotoxicological assessments.
- · Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- vPvB: Not applicable.
- Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation: Must be specially treated adhering to official regulations.
- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

14 Transport information · UN-Number · DOT, ADR, ADN, IMDG, IATA Void · UN proper shipping name · DOT, ADR, ADN, IMDG, IATA Void · Transport hazard class(es) · DOT, ADR, ADN, IMDG, IATA Void · Class · Packing group · DOT, ADR, IMDG, IATA Void · Environmental hazards: Product contains environmentally hazardous substances: Epoxy Resin Not applicable. · Special precautions for user · Transport in bulk according to Annex II of Not applicable. MARPOL73/78 and the IBC Code Not dangerous according to the above specifications. · Transport/Additional information: Epoxy Resin - This product is not considered to be DOT hazardous when transported via any mode within the United States. However, if this product is transported to or within the European Community it is considered to be an Environmentally Hazardous Substance, Liquid Epoxy Resin, UN3082, Class 9. · UN ''Model Regulation'': -USA (Contd. on page 7)

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15 Regulatory information

 \cdot Safety, health and environmental regulations/legislation specific for the substance or mixture \cdot Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

• Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

• TSCA (Toxic Substances Control Act):

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

· Proposition 65

· Chemicals known to cause cancer:

14808-60-7 Quartz (SiO2)

· Chemicals known to cause reproductive toxicity:

None of the ingredients is listed.

· (DSL) Canada Dosmestic Substance List

All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

· Cancerogenity categories

· EPA (Environmental Protection Agency)

None of the ingredients is listed.

· TLV (Threshold Limit Value established by ACGIH)

14808-60-7 Quartz (SiO2)

· MAK (German Maximum Workplace Concentration)

14808-60-7 Quartz (SiO2)

 \cdot NIOSH-Ca (National Institute for Occupational Safety and Health)

14808-60-7 Quartz (SiO2)

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

· National regulations:

• Water hazard class: Water hazard class 2 (Self-assessment): hazardous for water.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

Although the information and recommendations set forth in this MSDS are presented in good faith and are believed to be correct as of the date of this MSDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the MSDS.

· Department issuing MSDS: Environment protection department.

· Creation Date: 06/19/2013

• Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

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ICAO: International Civil Aviation Organization ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association ACGIH: American Conference of Governmental Industrial Hygienists NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

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