

**Safety Data Sheet**  
acc. to OSHA HCS

Printing Date 10/02/2014

Revision Number 1

Revision Date 10/02/2014

**1 Identification**

- **Product identifier**
- **Trade name:** 53230 (Hardman Epoweld 13230 Part B)
- **Article number:** 53230
- **Relevant identified uses of the substance or mixture.** Curing Agent
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Royal Adhesives And Sealants, LLC  
2001 W. Washington Street  
South Bend IN 46628-2023  
Information Phone Number: 574-246-5000
- **Information department:** Environment protection department.
- **Emergency telephone number:** ChemTrec: UNITED STATES 1(800)424-9300 INTERNATIONAL 703-527-3887

**2 Hazard(s) identification**

- **Classification of the substance or mixture**



Skin Irrit. 2 H315 Causes skin irritation.  
Eye Irrit. 2A H319 Causes serious eye irritation.  
Skin Sens. 1 H317 May cause an allergic skin reaction.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



- **Signal word** Warning
- **Hazard statements**  
Causes skin irritation.  
Causes serious eye irritation.  
May cause an allergic skin reaction.
- **Precautionary statements**  
If medical advice is needed, have product container or label at hand.  
Keep out of reach of children.  
Read label before use.  
Avoid breathing dust/fume/gas/mist/vapours/spray.  
Wear protective gloves/protective clothing/eye protection/face protection.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
Continue rinsing.  
Specific treatment (see on this label).  
Take off contaminated clothing and wash before reuse.

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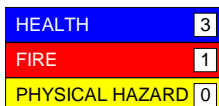
Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**
- **NFPA ratings (scale 0 - 4)**



Health = 3  
Fire = 1  
Reactivity = 0

- **HMIS-ratings (scale 0 - 4)**



Health = 3  
Fire = 1  
Physical Hazard = 0

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### \* 3 Composition/information on ingredients

- **Chemical characterization: Substances**
- **CAS No. Description**  
Polyamide
- **Description:** Mixture of the substances listed below with nonhazardous and Trade Secret addition(s).
- **Dangerous components:**  
For Trade Secret information refer to 29 CFR 1910.120.

	Polyamide Resin	50-100%
1332-58-7	Kaolin	25-50%
112-24-3	Triethylenetetramine	≤2.5%
	Amorphous Fumed Silica	≤2.5%
	Tertiary Amine	≤2.5%
13463-67-7	titanium dioxide	≤2.5%
1333-86-4	Carbon black	≤2.5%

### \* 4 First-aid measures

- **Description of first aid measures**
- **After inhalation:**  
Remove to fresh air. If not breathing, administer artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**  
Rinse opened eye for 20 minutes under running water. If eye becomes irritated, obtain medical treatment.
- **After swallowing:**  
Do not induce vomiting; immediately call for medical help.  
Drink copious amounts of water and provide fresh air. Immediately call a doctor.  
Seek medical treatment.
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

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- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray.  
Use fire fighting measures that suit the environment.
- **Advice for firefighters**
- **Protective equipment:** Protective clothing and respiratory protective device.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose of contaminated material as waste in accordance with federal state and local regulations.  
Ensure adequate ventilation.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### 7 Handling and storage

- **Precautions for safe handling** Ensure good ventilation/exhaustion at the workplace.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location away from direct heat.
- **Information about storage in one common storage facility:** Keep away from open flames and high temperatures.
- **Further information about storage conditions:** Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s)** No further relevant information available.

### 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data.
- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

1332-58-7 Kaolin (25-50%)

PEL	Long-term value: 15* 5** mg/m <sup>3</sup> *total dust **respirable fraction
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REL	Long-term value: 10* 5** mg/m <sup>3</sup> *total dust **respirable fraction
TLV	Long-term value: 2* mg/m <sup>3</sup> E; as respirable fraction
<b>13463-67-7 titanium dioxide (<math>\leq 1.0\%</math>)</b>	
PEL	Long-term value: 15* mg/m <sup>3</sup> *total dust
REL	See Pocket Guide App. A
TLV	Long-term value: 10 mg/m <sup>3</sup> withdrawn from NIC

· **Additional information:**

This product contains Carbon Black which is not considered hazardous in a wet or encapsulated state. However, if a formula containing hazardous fillers is reduced to a respirable fraction by grinding or putting into an airborne powder, the powder is considered a hazardous material.  
The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment (see listings below)**

· **General protective and hygienic measures:**

Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.

· **Breathing equipment:**

In the absence of adequate ventilation, use NIOSH-certified respiratory protection when chemical exposure is excessive or above an established exposure limit. Comply with OSHA 29 CFR 1910.134.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· **Material of gloves**

Nitrile rubber, NBR

Chloroprene rubber, CR

· **Eye protection:** Safety glasses with side shields.

· **Body protection:**

Emergency showers and eye wash stations should be available.

Protective work clothing

## 9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Liquid

Color: Gray

· **Odor:** Amine-like

· **Change in condition**

Melting point: Undetermined.

Boiling point: Undetermined.

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· <b>Flash point:</b>	103 °C (217 °F)
· <b>Auto igniting:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Product does not present an explosion hazard.
· <b>Specific gravity at 20 °C (68 °F):</b>	1.23 g/cm <sup>3</sup> (10.264 lbs/gal)
· <b>Solubility in / Miscibility with Water:</b>	Not miscible or difficult to mix.
· <b>Solvent content:</b>	
<b>Organic solvents:</b>	0.0 %
<b>VOC (Per EPA 24)</b>	103.3 GMS/L
· <b>Solids content:</b>	33.8 %
· <b>Other information</b>	No further relevant information available.

### 10 Stability and reactivity

- **Reactivity**
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** Reacts with oxidizing agents.
- **Hazardous decomposition products:** Carbon Monoxide, Carbon Dioxide, Nitrogen Oxides, Ammonia.

### 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Corrosive to the skin.
- **on the eye:**  
Strong irritant with the danger of severe eye injury.  
Vapors may be irritating to the eyes.
- **Sensitization:** Skin Contact - Sensitization possible through skin contact.
- **Additional toxicological information:**  
Inhalation - Vapors may be severely irritating to the respiratory tract.  
Prolonged or repeated contact may cause lung damage.  
Preexisting eye, skin and respiratory disorders may be aggravated by exposure to this product.  
The product shows the following dangers according to internally approved calculation methods for preparations:  
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

13463-67-7	titanium dioxide	2B
1333-86-4	Carbon black	2B

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

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· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

### 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** At present there are no ecotoxicological assessments.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

### 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
Disposal must be made according Federal, State and local regulations.  
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:**  
Disposal must be made according to official regulations.  
Packagings that cannot be cleansed are to be disposed of in the same manner as the product.

### 14 Transport information

- |                                     |                                |
|-------------------------------------|--------------------------------|
| · <b>UN-Number</b>                  |                                |
| · <b>DOT, ADR, ADN, IMDG, IATA</b>  | not regulated                  |
| · <b>UN proper shipping name</b>    |                                |
| · <b>DOT, ADR, ADN, IMDG, IATA</b>  | not regulated                  |
| · <b>Transport hazard class(es)</b> |                                |
| · <b>DOT</b>                        |                                |
| · <b>Class</b>                      | not regulated<br>Non-Hazardous |
|                                     |                                |
| · <b>ADR, IMDG, IATA</b>            |                                |
| · <b>Class</b>                      | not regulated<br>Not Regulated |
| · <b>ADN/R Class:</b>               | not regulated                  |
| · <b>Packing group</b>              |                                |
| · <b>DOT, ADR, IMDG, IATA</b>       | not regulated                  |
| · <b>Environmental hazards:</b>     | Not applicable.                |

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- |  |  |
|--|--|
| · <b>Special precautions for user</b>  | Not applicable.                                      |
| · <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b> | Not applicable.                                      |
| · <b>Transport/Additional information:</b>                                       | Not dangerous according to the above specifications. |
| · <b>UN "Model Regulation":</b>  | -  |

## 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

- **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

- **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

- **TSCA (Toxic Substances Control Act):**

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

- **Proposition 65**

- **Chemicals known to cause cancer:**

1333-86-4 Carbon black

- **Chemicals known to cause reproductive toxicity:**

None of the ingredients is listed.

- **(DSL) Canada Domestic Substance List**

All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

- **Cancerogenity categories**

- **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

- **TLV (Threshold Limit Value established by ACGIH)**

1332-58-7 Kaolin

A4

13463-67-7 titanium dioxide

A4

1333-86-4 Carbon black

A4

- **MAK (German Maximum Workplace Concentration)**

13463-67-7 titanium dioxide

3A

1333-86-4 Carbon black

3B

- **NIOSH-Ca (National Institute for Occupational Safety and Health)**

13463-67-7 titanium dioxide

1333-86-4 Carbon black

- **National regulations:**

- **Water hazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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### 16 Other information

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

· **Department issuing SDS:** Environment protection department.

· **Creation Date:** 10/12/2009

· **Date of preparation / last revision** 10/02/2014 / -

· **Abbreviations and acronyms:**

*RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)*

*ICAO: International Civil Aviation Organization*

*ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)*

*IMDG: International Maritime Code for Dangerous Goods*

*DOT: US Department of Transportation*

*IATA: International Air Transport Association*

*ACGIH: American Conference of Governmental Industrial Hygienists*

*EINECS: European Inventory of Existing Commercial Chemical Substances*

*ELINCS: European List of Notified Chemical Substances*

*CAS: Chemical Abstracts Service (division of the American Chemical Society)*

*NFPA: National Fire Protection Association (USA)*

*HMIS: Hazardous Materials Identification System (USA)*

*Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2*

*Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A*

*Skin Sens. 1: Sensitisation - Skin, Hazard Category 1*

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